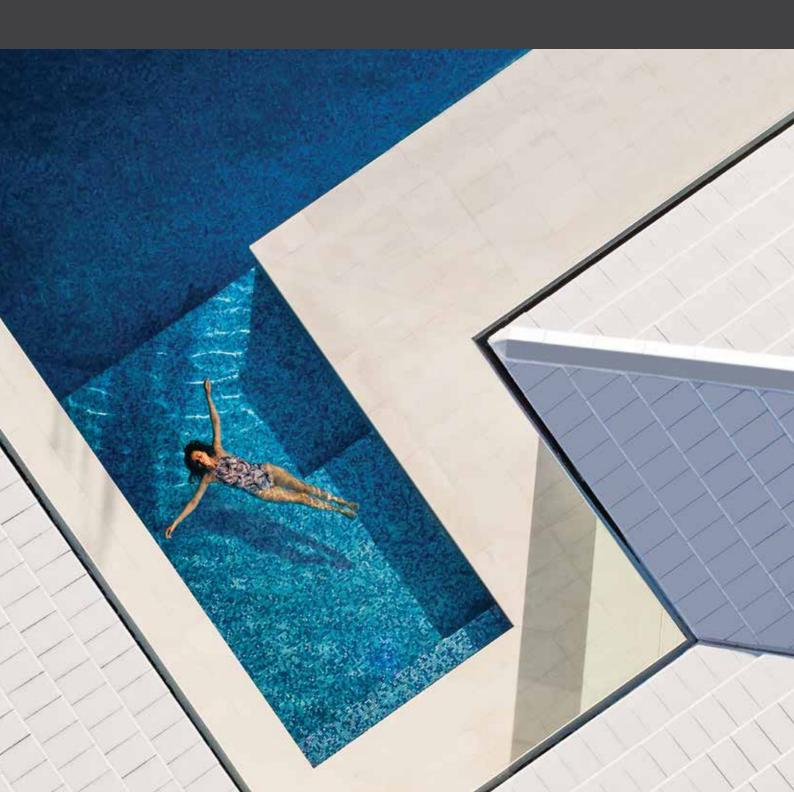


Terracotta Roof Tiles

Technical Manual



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A BRAND O

Bristile Roofings terracotta roof tile collection proudly crafted by La Escandella

La Escandella terracotta roof tiles have developed a reputation for achieving the highest quality colours and finishes of any terracotta tile in the Australian market.

Not all roofing materials are created equal.

Meticulously crafted from natural material and kiln fired to solidify their form, our terracotta roof tiles offer ever lasting beauty for your home.

Brought to you by

La Escandella





Introduction

Essential

The utmost care has been taken in compiling this manual. Bristile Roofing is not liable nor responsible for the contents of the manual (including any printing or typographical errors) and urges that all standards and recommendations are checked independently. Note: Instructions and details in this manual refer to both concrete and terracotta tiles (unless expressly noted).

Specifications

Bristile Roofing advise that material contained is this manual is correct at the time of publishing, specifications are subject to change without notice.

Local Authorities

Product specifications and installation standards contained within this manual are minimum recommendations based on Australian good trade practice. The appropriate fixing standard for specific regions will vary in accordance with the environmental conditions. Where applicable, it is advised Bristile Roofing's local office be consulted, together with other local authorities.

Behaviour

Bristile Roofing roof tiles will behave as documented if installed in accordance with good trade practice and following the recommendations contained in this and other relevant manuals. Preferred methods and standards of fixing tiles are documented in this manual which includes the complete range of Bristile Roofing tiles.

Consider the following points:

- Impress the highest standards of trade practice to guarantee attractive and enduring roof finishes
- Encourage affinity between overlapping trades on the building site
- The full range of products may not be available or applicable to all states at this time
- Consistent installation methods are stated, but this may vary from state to state, gain advice from local authorities.
- High wind areas require special installation standards

Standards

Australian standards and installation specifications should be adhered to when installing roofing tiles. These standards and specifications are provided to convey up-to-date information for industry (architects, building contractors as well as purchasers and installers).

Where ever a standard is referred to in this manual it will be the most current version of that standard at the time of publishing.



The Bristile Roofing Story

What started as a small roof tile company has today developed into one of Australia's largest suppliers of concrete and terracotta roof tiles.

In 2700BC the Chinese first developed the glazed terracotta roof tile and they have been a reliable and sought after roofing product ever since. The r efinement of concrete roof tiles into a long lasting and cost effective roofing material happened in the middle of the 19th century. The versatility of both products has seen them become popular in such diverse markets as Europe, North America and Asia.

Terracotta tiles were first introduced to the Australian market in 1916. In 1929 Mr. Lance Brisbane established the terracotta division of our business in Perth, Western Australia. Thanks to Mr. Brisbane, from whom the company took its name, and the hard work of dedicated employees through the years, the Bristile brand became synonymous with building products of the highest quality. Concrete tiles were first

marketed in the late 1940's and roof tiles, whether concrete or terracotta, quickly became the roofing material of choice due to their durability, profile variation and selection of colours.

In 1974, Besser Roof Tiles (as the company was then known) entered the Queensland market offering one tile profile in eight colours. In those days maximum output was 20,000 tiles per day. In time the company expanded into New South Wales, building factories in Grafton and Sydney. The Pioneer group purchased the company in 1989 and oversaw further development during the next decade including the incorporation of the famous Victorian brand Nubrik which had first made concrete tiles in 1972 under the Whitelaw Roof Tiles brand.

Today, these various roof tile companies, which first started serving the Australian market over 75 years ago, have combined. Now known as Bristile Roofing, we are one of the country's largest suppliers of concrete and terracotta roof tiles, with a comprehensive range of more than 40 colours and seven profiles.

Bristile Roofing is part of the national Brickworks group of companies which includes other famous Australian brands like Austral Bricks, Eureka Tiles Australia and Auswest Timbers.

There have been a lot of changes over the years, but one thing that has not changed is our desire to provide our customers with the very best quality products and service. Our focus on quality gives us the confidence to provide a written 10 year installation warranty on our concrete and terracotta product and a 50 year product warranty on our concrete range of tiles. Bristile's La Escandella Collection of terracotta products are covered by our famous "Colour for Life" warranty that states they will retain their colour for life.

For more information on any of our products please call 1300 274 784 or visit our website.

The Benefits

Colour for Life Warranty

Terracotta tiles (or ceramic) are produced using a high firing process that binds the colour applied to the tiles surface.

2.

Vast range of colours and profiles

Bristile Roofing's terracotta roof tiles offer the most comprehensive range of colours and finishes available on the Australian market.

3.

Exceptional sound insulation

Roof tiles reduce external noise by up to 25 decibels which is more than twice the noise reduction achieved by other commonly used roofing materials.

4.

Rust and corrosion free

Roof tiles are rust and corrosion resistant which means they are suitable for installation in even the harshest coastal environments.

5.

Fire resistant

Roof tiles are ideal for use in bush fire areas because they are non combustible.

6.

Low in embodied energy

Testing shows that terracotta roof tiles are lower in embodied energy than a number of competing roofing products.

7.

Reduces cooling requirements 10 Year Warranty

Testing of similarly coloured roofing products shows that terracotta roof tiles can reflect more heat away from your home resulting in lower cooling requirements.

8.

When you build with Bristile Roofing you build with confidence knowing that your roof is provided with a 10 Year Total Roof Warranty.

9.

Strong and durable

Terracotta roof tiles must comply with strict quality standards and are actually stronger than standard concrete roof tiles.

10.

Safe to drink

Water collected from a tiled roof is as safe to drink as water collected off most roofing materials.

11.

Re-usable and recyclable

Terracotta roof tiles can be reused by moving them from one roof and installing them on another home without the need for further processing before re installation.

12.

Repair and replacement

Because a tiled roof is composed of a large number of small pieces, damaged tiles can be removed and replaced with relative ease.





Our Warranties

Bristile Roofing offers industry leading warranties from a name you can trust.

Colour for Life Warranty

Terracotta Roof Tiles are offered with a Colour For Life Warranty. This means that the roof tile you buy is warranted to remain the same colour for the life of the product. No other commonly used roofing material such as concrete roof tiles or metal roofing can make claim.



10 Year Total Roof Warranty

All roofs installed by Bristile Roofing are offered with a 10 Year Total Roof Warranty. This warranty states that we guarantee the roof has been installed properly and that the roof tiles and all accessory products are guaranteed against defect for a period of 10 years*.

10 YEAR

TOTAL ROOF WARRANTY

50 YEAR

50 Year Product Warranty

Selected Terracotta Roof Tiles are offered with a 50 Year Product Warranty which means the product is guaranteed to remain structurally sound and is free of manufacturing faults for a 50 year period.

100 Year Product Warranty

Selected Terracotta Roof Tiles are offered with a 100 Year Product Warranty which means the product is guaranteed to remain structurally sound and is free of manufacturing faults for a 100 year period.

EAR 100 YEAR PRODUCT WARRANTY

Warranty

Warranty applies to product installed within 200m of breaking surf

Warranty applies to product installed within 500m of salt water Warranty applies to colour longevity

Colour For Life Warranty Terracotta Roof Tiles

50 and 100 Year Product Warranty

Product Warranty
Terracotta Roof Tiles

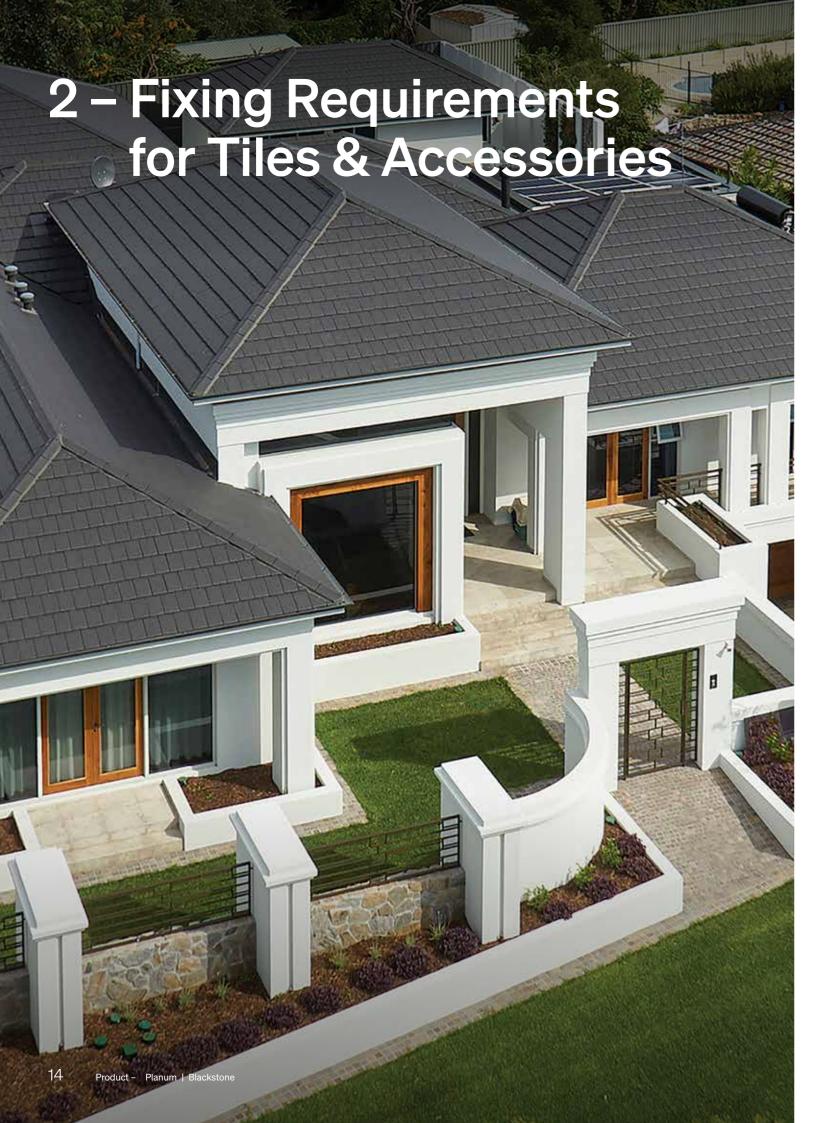


TABLE 1
AS 2050 Wind Classification and Maximum Design Gust Wind Speed

Wind Classification	Maximum Design Gust Wind Speed (m/s)		
	Serviceability Limit State (Vs)	Ultimate Limit State (Vu)	
N1	26	34	
N2	26	40	
N3C1	32	50	
N4C2	39	61	
C3	47	74	

Note: Wind classifications in Table 1 are as defined in AS 4055

TABLE 2
Minimum Mechanical Installation Requirements for Tiles and Ancillaries

Wind Classification	Tile Inst	Ancillary Wind Installation (See Figures 1 & 2)	
	Edge Of Roof	Edge Of Roof Field Of Roof F	
N1 and N2	Mechanically fasten each full tile second tile in every course or every	Mechanically fasten every tile	
N3	Mechanically fasten each full tile in second course Mechanically fasten each second full tile in every course		Mechanically fasten every tile
N4	Mechanically fasten each full tile	Mechanically fasten every full tile	Mechanically fasten every tile
C1	Mechanically fasten every full tile	Mechanically fasten each sec- ond full tile in every course	Mechanically fasten every tile
C2/C3	Mechanically fasten every full tile	Mechanically fasten every full tile	Mechanically fasten every tile

Notes

1. Laboratory testing has shown that only a minor deflection of truly adherent mortar will result in a breakage of either, or both, ridge or tile upon deflection of the roof. In most instances of mortar bedding and pointing, a truly long-term adherent bond does not exist. Experience has shown that roofs in practice deflect and mortar does inevitably break. Therefore, mortar bonding should not be used as a minimum mechanical installation. 2. For pitches over 35°, extra precautions shall be taken. Refer to tile manufacturer for technical recommendations. 3. For values greater than C3, refer to manufacturer's recommendations. 4. All tiles fixed in C2 or C3 rated sites must not use flexible pointing material, even where labelled as a mechanical fixing product, as the sole means of fixing ridge and hip tiles. All such tiles must now be fixed with an approved clip or screw, or such other method as advised by your tile manufacturer.

Bristile Roofing ceramic roof tiles are manufactured and tested to cope with a varied range of weather conditions.

Factors that can affect the design of your roof include:

Selecting the Roof Tile

The water courses formed in the body of a shaped/profiled roof tile prevent water from entering the side lap weather channel.

Flat roof tiles that do not feature water courses have greater potential to experience side lap weather channel inundation. The shape of a tile should be considered carefully, particularly on roofs that are built in exposed areas where high winds and rainfall are common.

The pitch of the roof

The pitch of the roof affects the speed of water flow down the roof plane. The greater the pitch, the faster the water will drain, conversely roofs with less pitch will drain more slowly and water depth, particularly towards the bottom of the roof, may be increased.

Tiling is not recommended for a roof pitch below 15 degrees without special safeguards being put in place. AS 2050 states where it is intended to fix tiles to roofs with a pitch of less than 15 degrees, the tile manufacturer's advice should be adhered to.

Sarking is a pliable foil installed prior to fixing the roof battens. Sarking acts as insulation keeping your home cool and free from dust as well as acting as a secondary water catchment. Your Bristile Roofing representative should be consulted when choosing the correct grade

of sarking for your roof design. Table 3 (below) identifies the minimum roof pitch at which Bristile Roofing tiles are to be installed, showing each region with and without the need for sarking.

TABLE 3
Minimum Pitches for Fixing La Escandella Ranges

La Escandella Roof Tile	Minimum Without Sark	Minimum With Sark
Curvado/Curvado Glazed	20°	15°
Planum	20°	15°
Marseille	20°	15°
Vienna	20°	15°
Visum3	n/a	30°*
Medio Curva	n/a	10°**
La Escandella Innova	20°	15°

^{*} Breathable membrane to be used regardless of pitch

Note: Roofs with pitches of less than 20° with sarking installed require Anti Ponding Boards to be fitted.

Rafter Lengths and Pitches

The minimum roof pitch recommended can be influenced by the water run off depth. Extremely long runs accumulate water to a considerable depth at the bottom of the run, particularly at low pitches, and in heavy rainfall conditions.

It is for this reason that Bristile Roofing recommends that any roof with rafter lengths in excess of 4.5 metres should be built at a pitch greater than the minimum stated in Table 7 on page 5 of this manual. The specified pitch should increase by 2° for every additional metre of rafter length.

Informative Notes in AS 2050.2002 "Installation of Roof Tiles", state: "Long rafter lengths may require sarking to prevent inundation of the roof.

These lengths may vary according to the tile profile used, the pitch of the roof and the exposure.

The manufacturer's specification should be consulted." Table 4 indicates the maximum rafter lengths after which sarking must be installed to the area of roof that exceeds the noted maximum length.

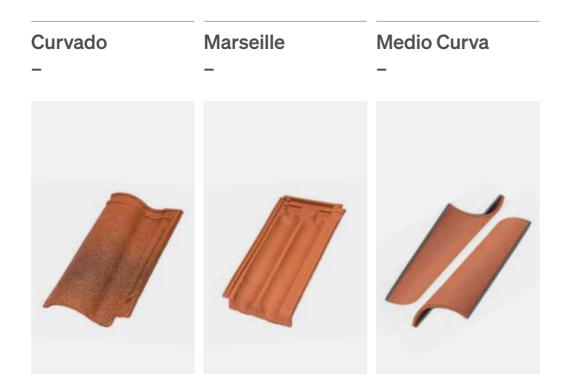
TABLE 4
Sarking Requirements in Relation to Pitch/Rafter Length

Roof - Degrees of Pitch	Maximum Rafter Length Without Sarking (mm)
≥18 < 20	4.5
≥20 < 22	5.5
≥22	6.0

^{**} Rigid Underlay used instead of sarking up to 27° degrees. 28°+ install on battens and sarked compulsory.



Profiles



Curvado Profile
The Curvado profiles
accentuated rounded shape
and exciting range of colours
make it the ideal tile for

projects of distinction.

 Dimensions
 470 × 286 mm

 Tiles / m²
 11.4 pcs

 Minimum pitch
 15°

 Weight per tile
 3.9kg

 Weight / m²
 44.46kg

Marseille Profile
A classic terracotta roof tile with a design that originates from France.

Dimensions	466 × 260 mm	Dim
Tiles / m²	11.1 pcs	Tiles
Minimum pitch	15°	Mini
Weight per tile	3.6kg	Weig
Weight / m²	39.96.46kg	Weig

Medio Curva Profile

Using a distinctive system of installation, the Medio Curva tile creates an eye catching finish on any project.

Dimensions	500 × 210/260 mm		
Tiles / m²	22 pcs		
Minimum pitch	10°		
Weight per tile	2.55kg		
Weight / m ²	56.1kg		

Innova

Planum -

Vienna -

Visum3

_





Dimensions

Minimum pitch

Weight per tile

Weight / m²

Tiles / m²



Dimensions

Minimum pitch

Weight per tile

Weight / m²

Tiles / m²

460 × 255 mm

11.5 pcs

15°

3.4kg

39.1kg

Planum Profile
A sleek, minimalist
roofing product ideal for
contemporary house designs.

440 × 280 mm

11 pcs

3.5kg

38.5kg

15°



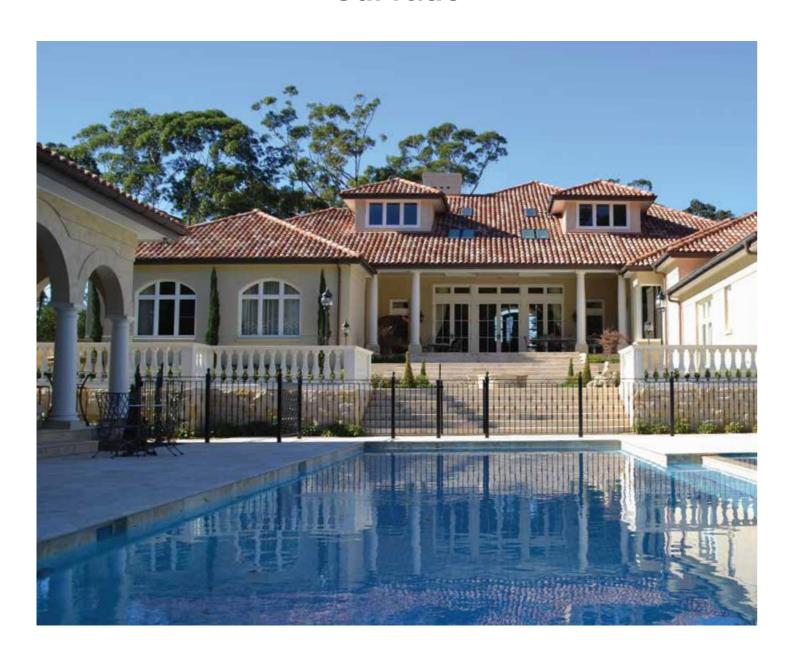
Vienna Profile Features sharp lines with a sleek flat profile.

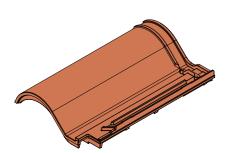
Visum3 Profile
Creating the aesthetic of
three slate tiles, the Visum3
is ideal for traditional
country estate style projects
and heritage buildings.

Dimensions	460 × 255 mm
Tiles / m²	11.5 pcs
Minimum pitch	15°
Weight per tile	3.3kg
Weight / m ²	37.95kg

Dimensions	280 × 480 mm
Tiles / m²	11.9 tiles
Minimum pitch	30°
Weight per tile	3.85kg
Weight / m²	44.27kg

Curvado





The Curvado range captures a look of grandeur with a distinctively European style. Manufactured from the highest quality terracotta materials, the Curvado incorporates a modern interlocking design which replicates the traditional pan and cover tile that has been a hallmark of European and Mediterranean architecture for centuries.

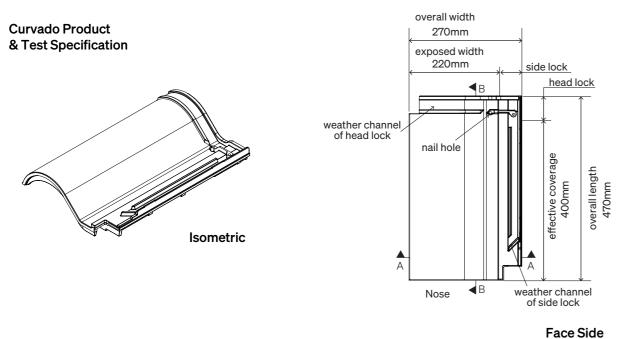
Curvado Product Specifications

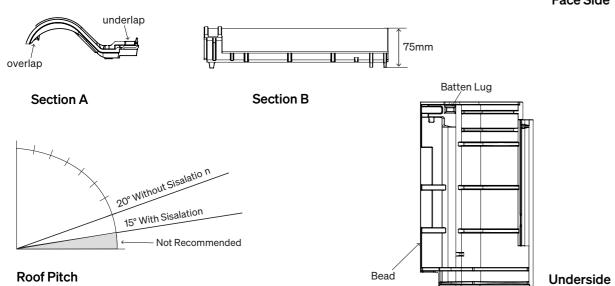
Min Pitch:	15 Degrees with Sarking, 20 Degrees without Sarking	
Optimum Set Out:	400mm (+/- 5mm)	
First Batten:	370mm (top of batten)	
Sarking:	As noted in "Min Pitch" above	
Dimensions:	470mm x 286mm x 75mm	
Weight:	3.9kg	
Layed:	Straight Bonded	
Tiles Per m²:	11.40	
Weight per m ² :	44.46kg	
Cuts per LM:	3	
Ridges per LM:	2.5	
Batten per m ²	2.9	
Batten:	600 Centres - 40 × 25 HWD (QLD) / 38 × 38 Pine (NSW, ACT, VIC, SA, TAS) 38 × 25 Karri (WA)	
	900 Centres - 50 × 38 HWD (QLD, NSW, ACT, VIC, SA, TAS)	
Fixing:	Head Lap Clip or Nailed	
Pallet Quantity:	240 / 180	

Curvado Fittings

Ridges	Apex	End Cap	Double Roll Barges		Extras
-			1	7	
Q02 Round Ridge	Q44 Round 3 Way Apex Ridge	Q83 Round Hip End Ridge Cap	Q33 Double Large Roof Tile (One per course on the left side only)	Q12 Round LHS Course	Q10 Straight LHS Course
Q04 Round Hip End Ridge	Q45 Round 4 Way Apex Ridge			Q13 Round RHS Course	Q11 Straight LHS Course

Curvado Product Information

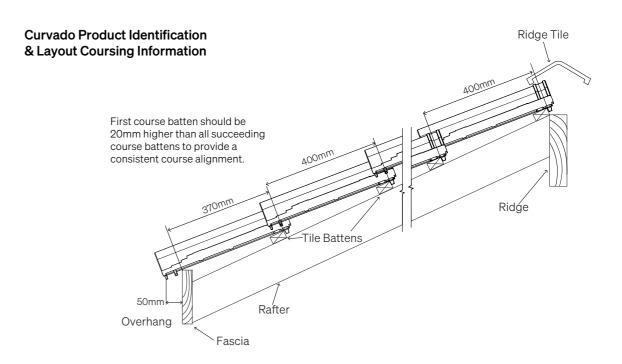




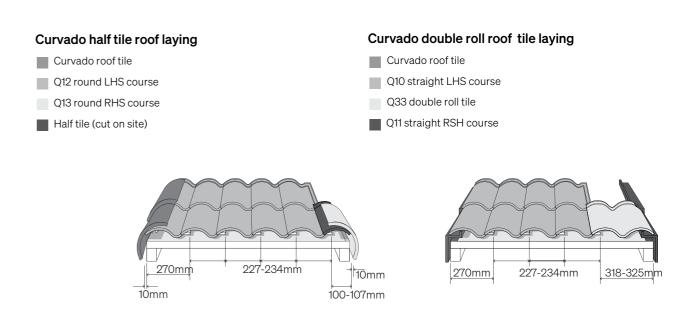
Testing Standard Test Description		Standard Tolerance	Average Curvado Result	
AS - 4046.1	Distortion & Warpage	< 8mm		
AS - 4046.2	Batten lugs & Squareness	< 1.5% Length	-	
EN - 538	Transverse Strength	3 Nt/exposed mm of width	-	
EN - 539-2	Water Absorption	<10%	All Curvado tiles either	
EN - 539-1	Permeability	Two hour test	comply or exceed the standard tolerances listed in this table.	
EN - 539-1&2	Freeze / Thaw	150 cycles	tolorarioco notoa in trilo tablo.	
AS - 4046.7	Resistance to Salt Attack	Exposure		
AS - 4046.8	Dynamic weather resistance	Calibrated Datum		

Nose

Curvado Product Information



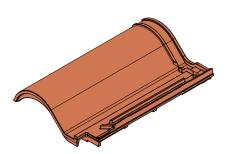
Section - Along Rafter



Section - Through Rafter

Curvado Glazed





Manufactured from the highest quality
terracotta materials with a large range of stunning
glazed colours, the Curvado Glazed range incorporates a modern interlocking design which replicates the traditional pan and cover tile that has
been a hallmark of European and
Mediterranean architecture for centuries. It also
offers a large range of stunning glazed colours.

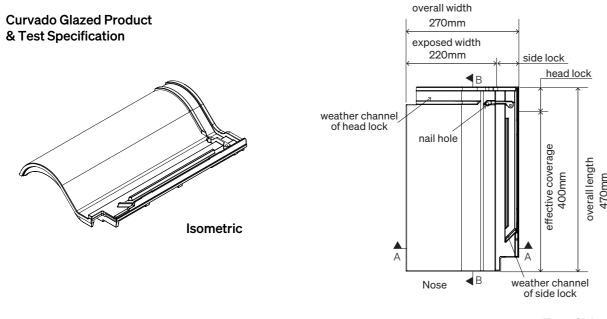
Curvado Glazed Product Specifications

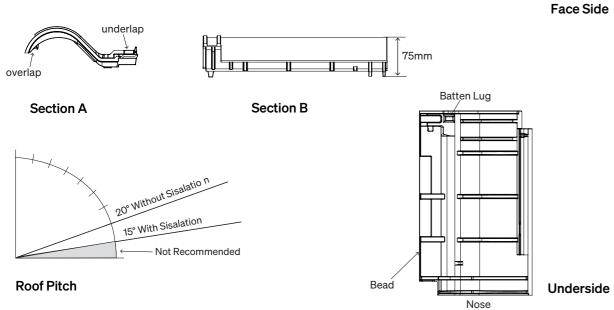
Min Pitch:	15 Degrees with Sarking, 20 Degrees without Sarking			
Optimum Set Out:	400mm (+/- 5mm)			
First Batten:	370mm (top of batten)			
Sarking:	As noted in "Min Pitch" above			
Dimensions:	470mm x 286mm x 75mm			
Weight:	3.9kg			
Layed:	Straight Bonded			
Tiles Per m²:	11.40			
Weight per m ² :	44.46kg			
Cuts per LM:	3			
Ridges per LM:	2.5			
Batten per m ^{2:}	2.9			
Batten:	600 Centres - 40 × 25 HWD (QLD) / 38 × 38 Pine (NSW, ACT, VIC, SA, TAS) 38 × 25 Karri (WA)			
	900 Centres - 50 × 38 HWD (QLD, NSW, ACT, VIC, SA, TAS)			
Fixing:	Head Lap Clip or Nailed			
Pallet Quantity:	240 / 180			

Curvado Glazed Fittings

Ridges	Apex	End Cap	Double Roll	Barges	Extras
1			4	-	
Q02 Round Ridge	Q44 Round 3 Way Apex Ridge	Q83 Round Hip End Ridge Cap	Q33 Double Large Roof Tile (One per course on the left side) only)	Q12 Round LHS Course	Q10 Straight LHS Course
Q04 Round Hip End Ridge	Q45 Round 4 Way Apex Ridge			Q13 Round RHS Course	Q11 Straight LHS Course

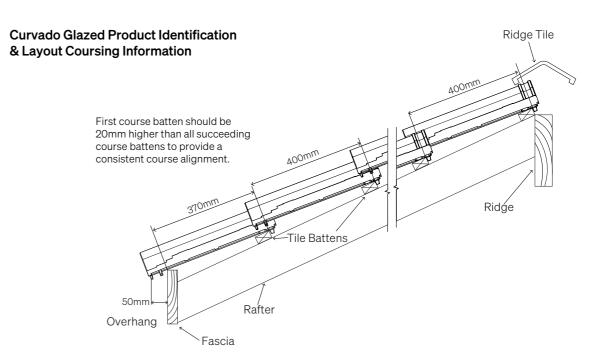
Curvado Glazed Product Information



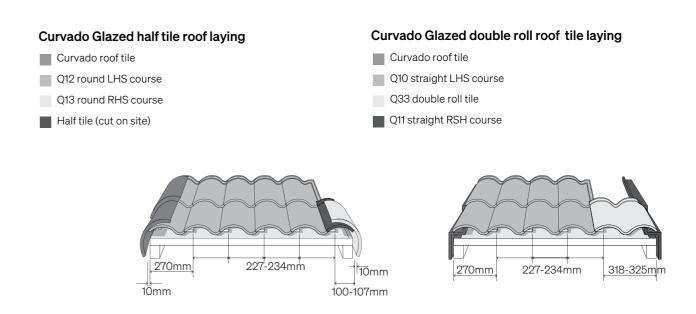


Testing Standard	Test Description	Standard Tolerance	Average Curvado Result
AS - 4046.1	Distortion & Warpage	< 8mm	
AS - 4046.2	Batten lugs & Squareness	< 1.5% Length	
EN - 538	Transverse Strength	3 Nt/exposed mm of width	-
EN - 539-2	Water Absorption	<10%	All Curvado tiles either
EN - 539-1	Permeability	Two hour test	comply or exceed the standard tolerances listed in this table.
EN - 539-1&2	Freeze / Thaw	150 cycles	tolerances listed in this table.
AS - 4046.7	Resistance to Salt Attack	Exposure	
AS - 4046.8	Dynamic weather resistance	Calibrated Datum	

Curvado Glazed Product Information

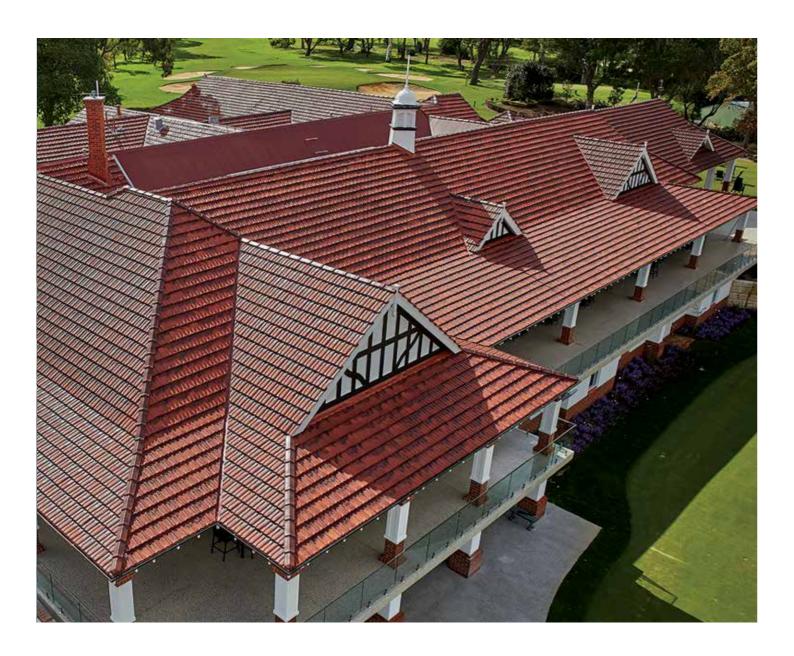


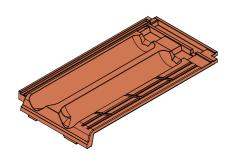
Section - Along Rafter



Section - Through Rafter

Marseille





Originating from France, the Marseille tile offers versatility and simplicity in a classic style terracotta roof tile. The combination of it's sharp clean lines and natural clay colour palette result in a roof tile with a timeless look and unmistakeable style. Offering the colour longevity, strength, and durability of terracotta, the Marseille is ideal for homes of distinction.

Marseille Product Specifications

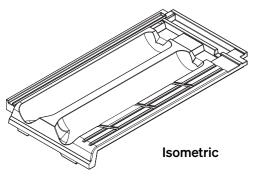
Min Pitch:	15 Degrees with Sarking, 20 Degrees without Sarking					
Optimum Set Out:	398mm (+/- 5mm)					
First Batten:	370mm (top of batten)					
Sarking:	As noted in "Min Pitch" above					
Dimensions:	466mm x 260mm x 55mm					
Weight:	3.6kg					
Layed:	Cross Bonded					
Tiles Per m²:	11.1					
Weight per m ² :	39.96kg					
Cuts per LM:	3					
Ridges per LM:	2.5					
Betten per m ^{2:}	2.9					
Batten:	600 Centres - 40 × 25 HWD (QLD) / 38 × 38 Pine (NSW, ACT, VIC, SA, TAS) / 38 × 25 Karri (WA)					
Batten:	900 Centres - 50 × 38 HWD (QLD, NSW, ACT, VIC, SA, TAS)					
Fixing:	Head Lap Clip or Nailed					
Pallet Quantity:	240/180					

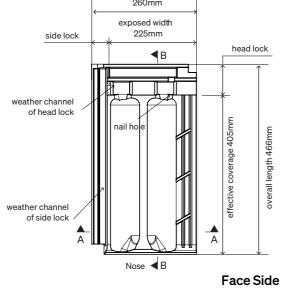
Marseille Glazed Fittings

Ridges	Apex	End Cap	Double Roll	Barges	Extras
	岭				
Q90 Collarless Ridge	Q111 Collarless 3 Way End Ridge	Q109 Collarless Hip End Ridge	N/A	Q91 Pyramid Ridge	Q21 Ventilation Tile

Marseille Product Information

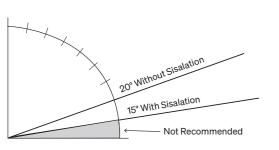
Marseille Product & Test Specification overall width 260mm exposed width 225mm B weather channel

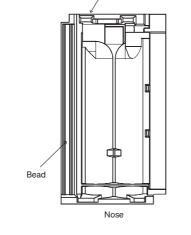




inderlap 55mm

Section A Section B



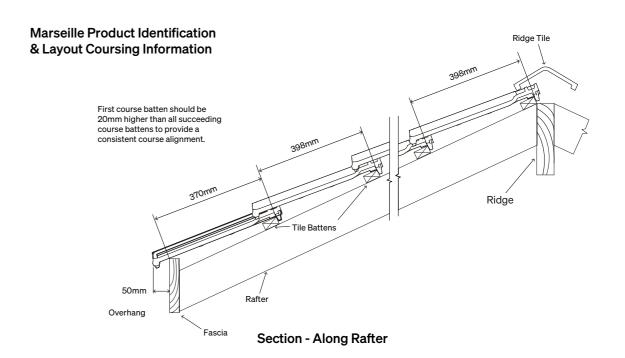


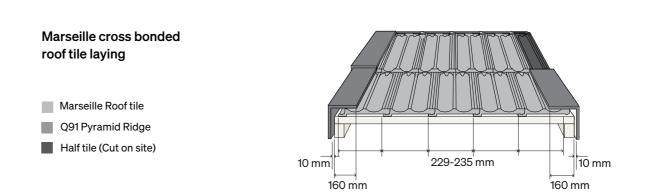
Batten Lug

Roof Pitch Underside

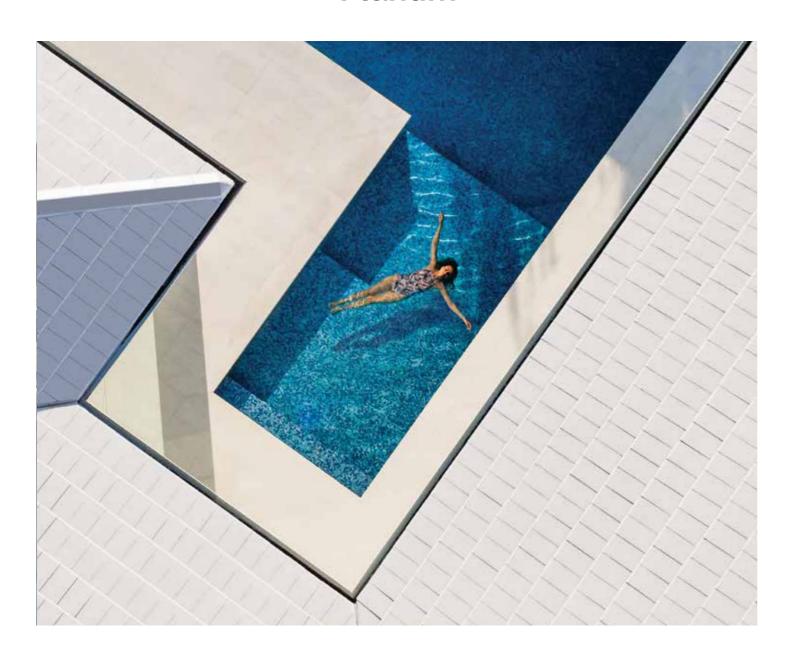
Testing Standard	Test Description	Standard Tolerance	Average Marseille Result
AS - 4046.1	Distortion & Warpage	< 8mm	
AS - 4046.2	Batten lugs & Squareness	< 1.5% Length	
EN - 538	Transverse Strength	3 Nt/exposed mm of width	
EN - 539-2	Water Absorption	<10%	All Marseille tiles either
EN - 539-1	Permeability	Two hour test	comply or exceed the standard tolerances listed in this table.
EN - 539-1&2	Freeze / Thaw	150 cycles	tolerances listed in this table.
AS - 4046.7	Resistance to Salt Attack	Exposure	
AS - 4046.8	Dynamic weather resistance	Calibrated Datum	

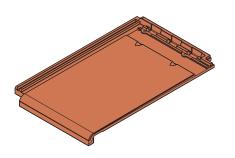
Marseille Product Information





Planum





Planum creates a look of simplicity and elegance with contemporary colour options developed to complement the sleek, refined shape of the tile. Due to it's innovative design and size, the Planum tile is faster and easier to install. Furthermore the highly weatherproof design means it can be applied to roof pitches as low as fifteen degrees.

Planum Product Specifications

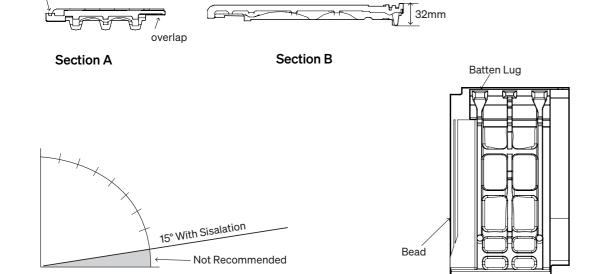
Min Pitch:	15 Degrees with Sarking, 20 degrees without Sarking			
Optimum Set Out:	365mm (+5/-50mm) Effective for stock dated after March 2019			
First Batten:	360mm (top of batten)			
Sarking:	As noted in "Min Pitch" above			
Dimensions:	440mm x 280mm x 32mm			
Weight:	3.5kg			
Layed:	Cross Bonded			
Tiles Per m ² :	11.7			
Weight per m ² :	38.5kg			
Cuts per LM:	3.5			
Ridges per LM:	2.5			
Batten per m ²	3.2			
Batten:	600 Centres - 40 × 25 HWD (QLD) / 38 × 38 Pine (NSW, ACT, VIC, SA, TAS) 38 × 25 Karri (WA)			
	900 Centres - 50 × 38 HWD (QLD, NSW, ACT, VIC, SA, TAS)			
Fixing:	Head Lap Clip or Nailed			
Pallet Quantity:	240 / 320			

Planum Glazed Fittings

Ridges	Apex	End Cap	Double Roll	Barges
Q90 Collarless Ridge	Q111 Collarless 3 Way Apex	Q109 Collarless Hip End Ridge	N/A	Q91 Pyramid Ridge

Planum Product Information

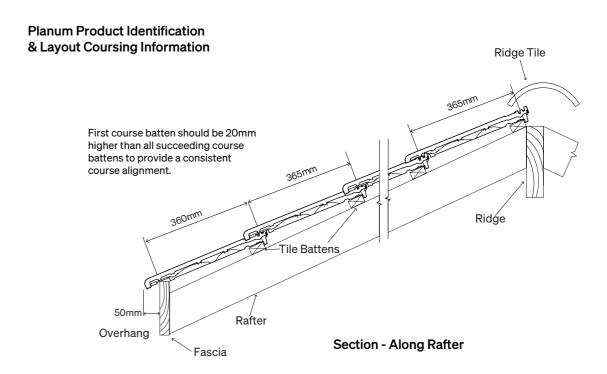
overan widin Planum Product 280mm & Test Specification exposed width 238mm side lock head lock **∢**B weather channel of head lock nail hole veather channel of side lock Isometric **⋖**В Nose Face Side

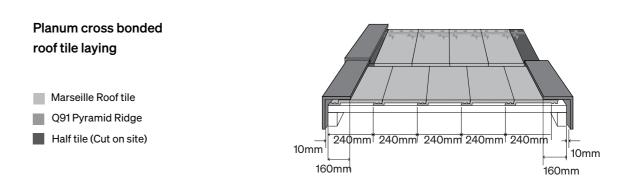


underlap

Testing Standard	Test Description	Standard Tolerance	Average Planum Result
AS - 4046.1	Distortion & Warpage	< 8mm	
AS - 4046.2	Batten lugs & Squareness	< 1.5% Length	
EN - 538	Transverse Strength	3 Nt/exposed mm of width	
EN - 539-2	Water Absorption	<10%	All Planum tiles either
EN - 539-1	Permeability	Two hour test	comply or exceed the standard tolerances listed in this table.
EN - 539-1&2	Freeze / Thaw	150 cycles	tolerances listed in this table.
AS - 4046.7	Resistance to Salt Attack	Exposure	
AS - 4046.8	Dynamic weather resistance	Calibrated Datum	

Planum Product Information

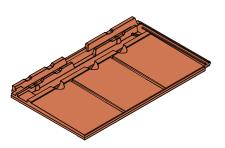




Section - Through Rafter

Visum3





Featuring a truly revolutionary interlocking design, the Visum3 has been designed to replicate smaller slate and terracotta tiles. Introduced with a 20 year patent, the Visum3 provides an affordable alternative for those desiring a shingle roof. Featuring a slim 9mm nose, the Visum3 achieves ultra flat laying for the ultimate shingle and slate appearance.

Visum3 Product Specifications

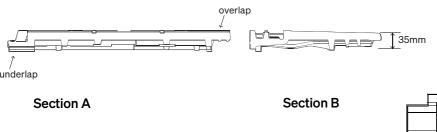
Min Pitch:	30 Degrees with Breathable Membrane			
Optimum Set Out:	187mm (+/- 5mm)			
First Batten:	206mm (top of batten)			
Sarking:	Mandatory (Breathable membrane to be used)			
Dimensions:	280mm x 480mm x 35mm			
Weight:	3.85kg			
Layed:	Cross Bonded (watercourse high bead in line with central frog)			
Tiles Per m²:	11.9			
Weight per m ² :	44.27kg			
Cuts per LM:	8			
Ridges per LM:	2.5			
Batten per m ^{2:}	5.8			
Batten:	600 Centres - 40 × 25 HWD (QLD) / 38 × 38 Pine (NSW, ACT, VIC, SA, TAS) 38 × 25 Karri (WA)			
	900 Centres - 50 × 38 HWD (QLD, NSW, ACT, VIC, SA, TAS)			
Fixing:	Head Lap Clip or Nailed			
Pallet Quantity:	280 / 210			

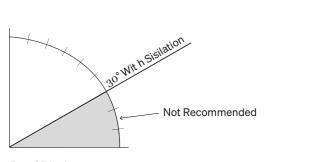
Visum3 Fittings

Ridges	Apex	Hip End	Double Roll	Barges	Extras
		9			
Q90 Collarless	Q111 Collarless	Q109 Collarless Hip	N/A	Q91 Pyramid Ridge	Q96 Ventiation Tile

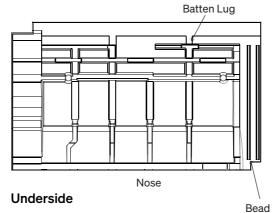
Visum3 Product Information

Visum3 Product & Test Specification exposed width 435mm exposed width 435mm head lock mail hole lsometric weather channel of side lock Face Side



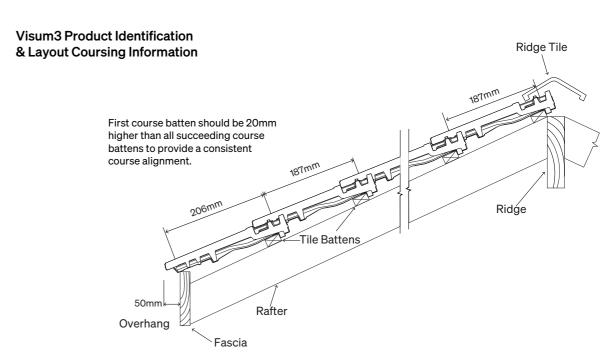




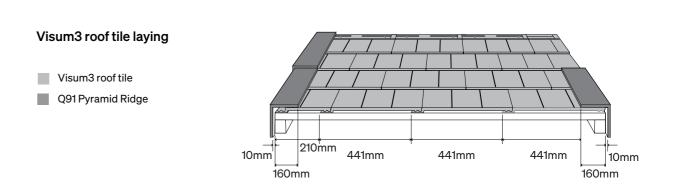


Testing Standard	Test Description	Standard Tolerance	Average Visum3 Result
AS - 4046.1	Distortion & Warpage	< 8mm	
AS - 4046.2	Batten lugs & Squareness	< 1.5% Length	
EN - 538	Transverse Strength	3 Nt/exposed mm of width	
EN - 539-2	Water Absorption	<10%	All Visum3 tiles either
EN - 539-1	Permeability	Two hour test	comply or exceed the standard tolerances listed in this table.
EN - 539-1&2	Freeze / Thaw	150 cycles	tolerances listed in this table.
AS - 4046.7	Resistance to Salt Attack	Exposure	
AS - 4046.8	Dynamic weather resistance	Calibrated Datum	

Visum3 Product Information

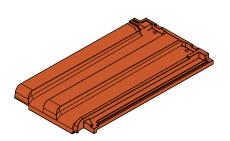


Section - Along Rafter



Innova





The combination of it's sharp clean lines and modern colour palette result in a roof tile with a timeless look and unmistakeable style. Offering the colour longevity, strength, and durability of terracotta, the Innova suits a range of house designs.

Innova Product Specifications

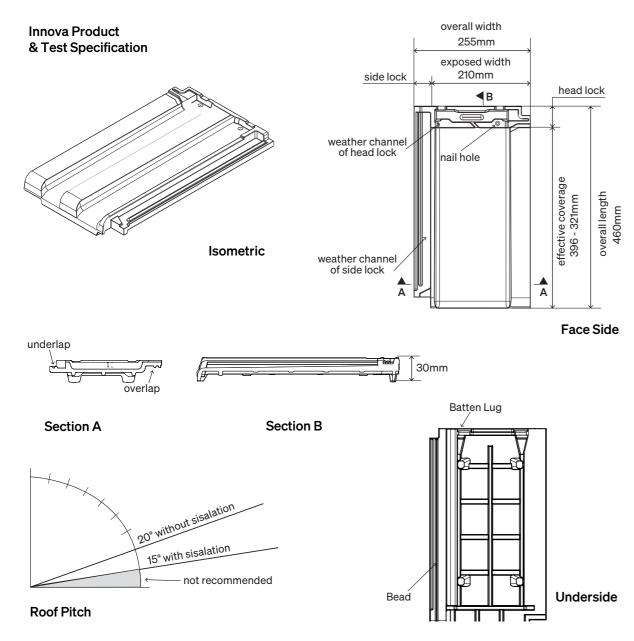
Min Pitch:	15 Degrees with Sarking, 20 Degrees without Sarking
Optimum Set Out:	390mm (+5mm/-70mm)
First Batten:	380mm (top of batten)
Sarking:	As noted in "Min Pitch" below
Dimensions:	4560mm x 255mm x 30mm
Weight:	3.4kg
Layed:	Straight or Cross Bonded
Tiles Per m²:	12.1
Weight per m ² :	39.1kg (Tiles Only)
Cuts per LM:	3
Ridges per LM:	2.5
Battern per m ² :	2.9
Batten:	600 Centres - 38 × 25 Karri (WA)
Fixing:	Head Lap Clip or Nailed
Pallet Quantity:	216/288

Innova Fittings

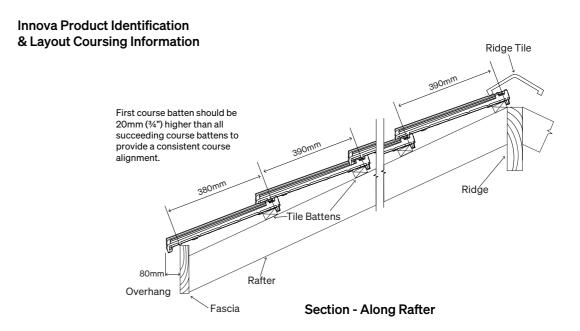
Ridges	Apex	Hip End	Double Roll	Barges	
		9			
Q90 Collarless Ridge	Q111 Collarless 3 Way Apex	Q109 Collarless Hip End Ridge	N/A	Q91 Pyramid Ridge	

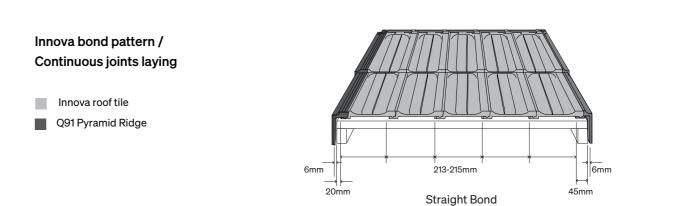
Innova Product Information

Innova Product Information



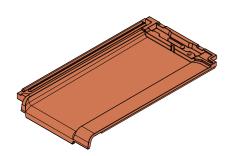
Testing Standard	Test Description	Standard Tolerance	Average Innova Result
AS - 4046.1	Distortion & Warpage	< 8mm	
AS - 4046.2	Batten lugs & Squareness	< 1.5% Length	-
EN - 538	Transverse Strength	3 Nt/exposed mm of width	-
EN - 539-2	Water Absorption	<10%	All Innova tiles either
EN - 539-1	Permeability	Two hour test	comply or exceed the standard tolerances listed in this table.
EN - 539-1&2	Freeze / Thaw	150 cycles	tolerances listed in this table.
AS - 4046.7	Resistance to Salt Attack	Exposure	
AS - 4046.8	Dynamic weather resistance	Calibrated Datum	





Vienna





With sharp lines and bold pastel colours the Vienna range is designed for contemporary homes. A tile to complement today's varied architectural styles, the pace and diversity of modern city living is reflected in the strong, straight lines of this tile.

Vienna Product Specifications

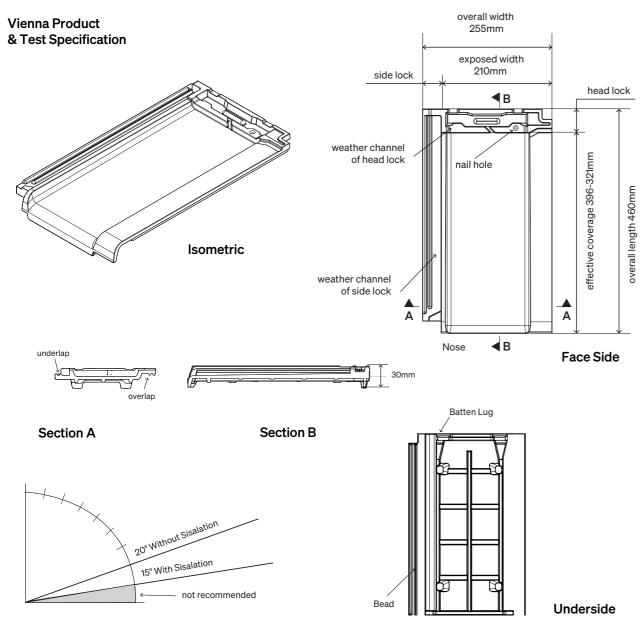
Min Pitch:	15 Degrees with Sarking, 20 Degrees without Sarking
Optimum Set Out:	390mm (+5/- 70mm)
First Batten:	380mm (top of batten)
Sarking:	As noted in "Min Pitch" below
Dimensions:	460mm x 255mm x 30mm
Weight:	3.3kg
Layed:	Straight Bonded
Tiles Per m ²	12.1
Weight per m ² :	37.95kg (Tiles Only)
Weight per LM:	3
Ridgers per LM:	2.5
Batten per m²:	2.9
Batten:	600 Centres - 40 × 25 HWD (QLD) / 38 × 38 Pine (NSW, ACT, VIC, SA, TAS) 38 × 25 Karri (WA)
	900 Centres - 50 × 38 HWD (QLD, NSW, ACT, VIC, SA, TAS)
Fixing:	Head Lap Clip or Nailed
Pallet Quantity:	180 / 240

Vienna Fittings

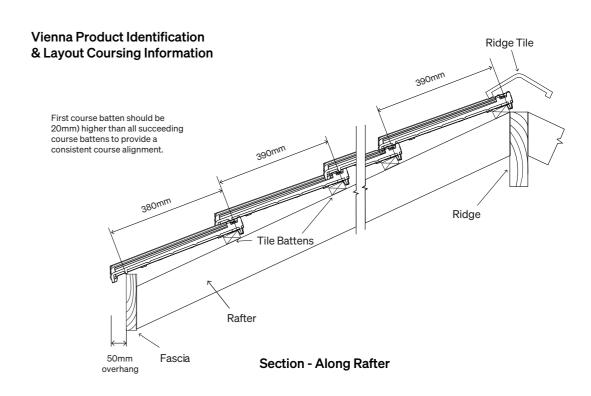
Ridges	Apex	Hip End	Double Roll	Barges	Extras
		9			
Q90 Collarless Ridge	Q111 Collarless 3 Way End Ridge	(QLD Only) Q109 Collarless	N/A	Q91 Pyramid Ridge	N/A

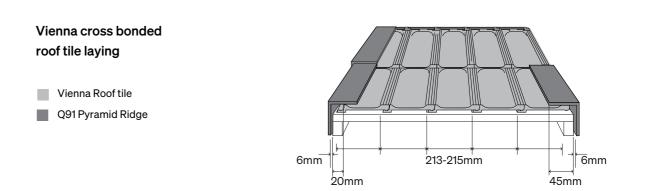
Vienna Product Information

Vienna Product Information



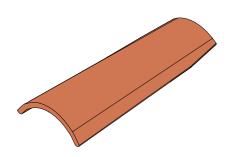
Testing Standard	Test Description	Standard Tolerance	Average Vienna Result
AS - 4046.1	Distortion & Warpage	< 8mm	
AS - 4046.2	Batten lugs & Squareness	< 1.5% Length	
EN - 538	Transverse Strength	3 Nt/exposed mm of width	
EN - 539-2	Water Absorption	<10%	All Vienna tiles either
EN - 539-1	Permeability	Two hour test	comply or exceed the standard tolerances listed in this table.
EN - 539-1&2	Freeze / Thaw	150 cycles	tolerances listed in this table.
AS - 4046.7	Resistance to Salt Attack	Exposure	
AS - 4046.8	Dynamic weather resistance	Calibrated Datum	





Medio Curva





With sharp lines and bold pastel colours the Vienna range is designed for contemporary homes. A tile to complement today's varied architectural styles, the pace and diversity of modern city living is reflected in the strong, straight lines of this tile.

Medio Curva Product Specifications

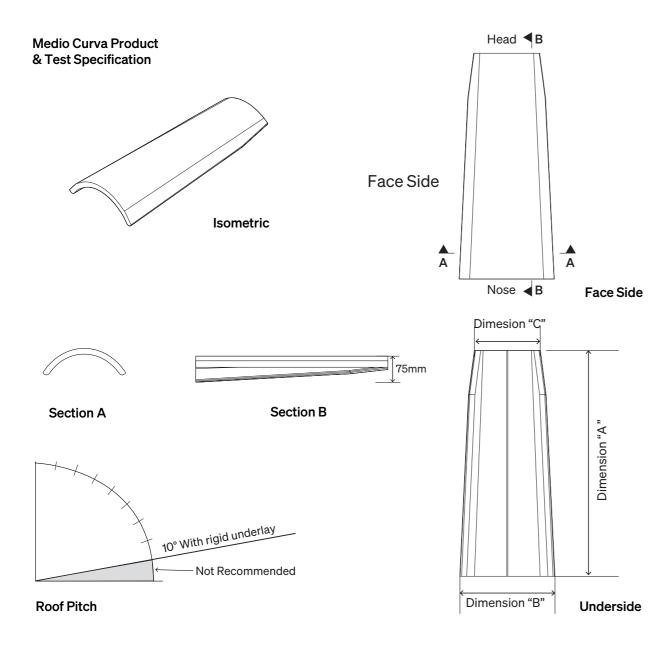
Min Pitch:	10-27 degrees with roof sheets, 27.1+ degrees with batten installation				
Optimum Set Out:	See Longitudinal fit information on page 39				
First Batten:	See Longitudinal fit information on page 39				
Sarking:	N/A				
Dimensions:	See Longitudinal fit information on page 39				
Weight:	See Longitudinal fit information on page 39				
Layed:	Straight Bonded				
Tiles Per m ² :	See Longitudinal fit information on page 39				
Weight per m ² :	See Longitudinal fit information on page 39				
Cuts per LM:	16				
Ridges per LM:	2.5				
Batten per m ²	2.9				
Batten:	600 Centres - 40 × 25 HWD (QLD) / 38 × 38 Pine (NSW, ACT, VIC, SA, TAS) 38 × 25 Karri (WA)				
	900 Centres - 50 × 38 HWD (QLD, NSW, ACT, VIC, SA, TAS)				
Fixing:	Adhesive				
Pallet Quantity:	275				

Medio Curva Tiles & Fittings

Ridges	Apex	Hip End	Double Roll	Tile	Extras
				1	
T5	N/A	Q83 Round Hip End Ridge Cap	N/A	T5	N/A

Medio Curva Product Information

Medio Curva Product Information

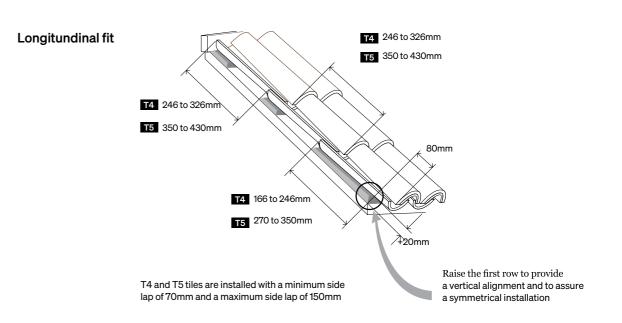


Testing Standard	Test Description	Standard Tolerance	Average Medio Curva Result
AS - 4046.1	Distortion & Warpage	< 8mm	
AS - 4046.2	Batten lugs & Squareness	< 1.5% Length	
EN - 538	Transverse Strength	3 Nt/exposed mm of width	-
EN - 539-2	Water Absorption	<10%	All Medio Curva tiles either
EN - 539-1	Permeability	Two hour test	comply or exceed the standard tolerances listed in this table.
EN - 539-1&2	Freeze / Thaw	150 cycles	tolerances listed in this table.
AS - 4046.7	Resistance to Salt Attack	Exposure	
AS - 4046.8	Dynamic weather resistance	Calibrated Datum	

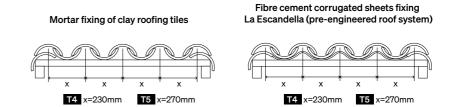
Medio Curva Product Specification Table

	T4 Red Clay	T4 White Clay	T5 Red Clay	T5 White Clay
Dimensions	a: 396 mm b: 182 mm c: 130 mm	a: 400 mm b: 185 mm c: 134 mm	a: 500 mm b: 210 mm c: 160 mm	a: 500 mm b: 215 mm c: 165 mm
Pieces /m² Weight piece	28 1.6 kg	28 1.5 kg	18 2.55 kg	18 2.4 kg
Pieces /pallet	648 / 660	648 / 660	275	275
Average weight (inc. sheet) /m²	58.7 kg	55.9 kg	59.78 kg	57.08 kg

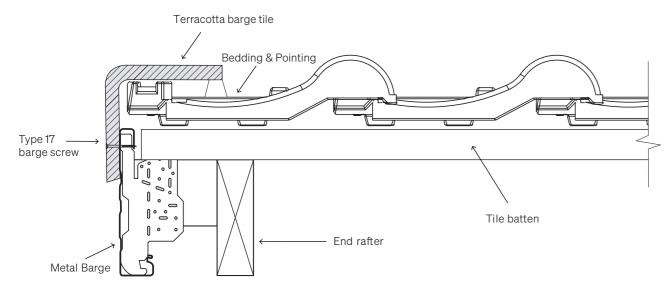
Medio Curva Product Specification Laying Method



Transversal fit



Clay tile barge



Drawing No. BTR012 Not to scale Author: Bristile Roofing

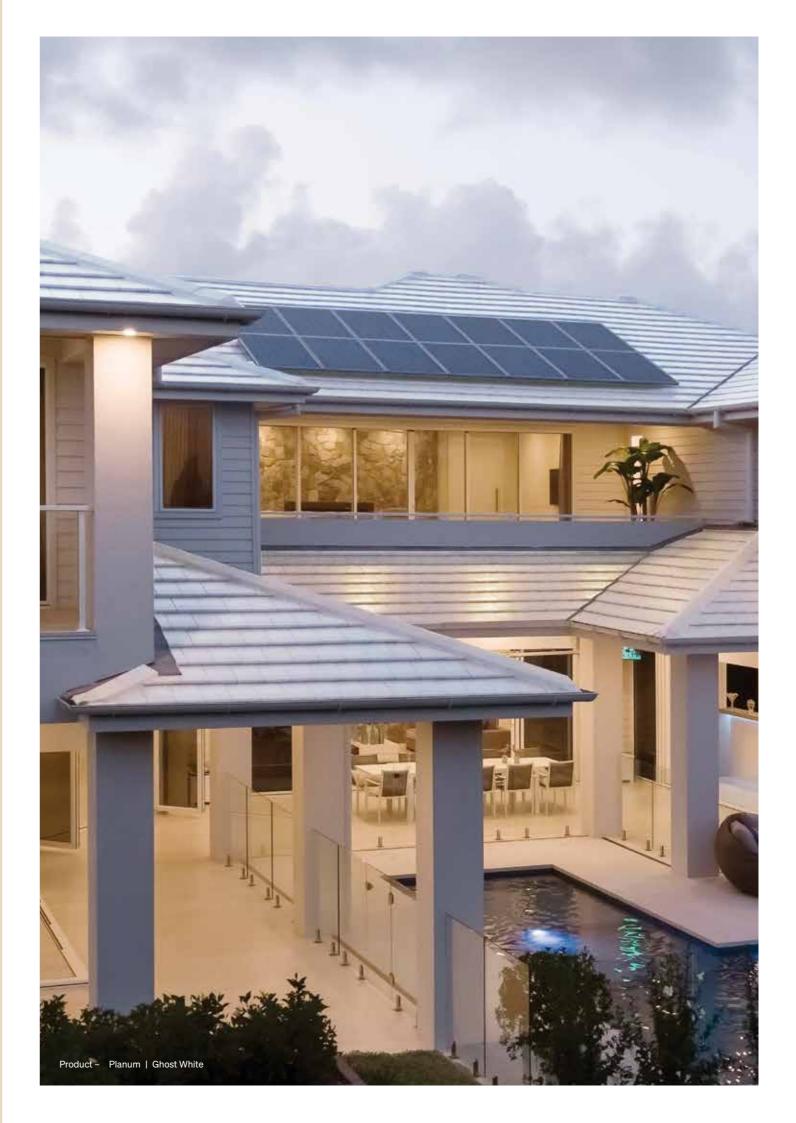


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