



INEX>BOARDS - General Application Hints

All Ultralast products are required to penetrate the substrate of any surface. To ensure this, the correct preparation must be adhered to.

Cleaning Preparation

Step 1

Clean surfaces thoroughly from dust particles, flakes, etc and where necessary use pressure gurney. Where surfaces are difficult to clean a steel brush applied in the direction of the grain may be used.

Preparation and Application of products

Application Hints

Applications of Ultralast products on the INEX board will generally be subjective due to selections of finishes and colour. The application hints below are designed to assist in avoiding unnecessary errors. Furthermore it is issued in consideration of the nature of the product design optimizing access to reuse of surfaces.

One Coat application Stain Plus:

One coat applications on the board generally dry very fast due to the absorptive nature of the board. When applying the product, Consider the following:

Brushing – Generally applicable if planks along the grain are 2 meters or less. Where planks are longer consider the use of the Pad. A pad or roller on this first coat will assist in getting the stain to fully penetrate all parts of the rough surface.

1. Brush should not be dripping when ready to apply.
2. Brush a plank at a time starting from a selected edge.
3. Do the starting edge first followed by flowing motion of a preferred wide brush to suit selected finish.
4. The start point of a fresh brush should be the centre of the plank, towards the top and back to the bottom then to the top again. A single flow through may be allowed immediately to firm your consistency of grain if necessary. This is generally to taste and should be part of a trial prior to starting.
5. Crevices or joins should be Brushed an edge at a time per plank
6. **Brush with consistency**
7. **Keep an eye on some of the miniature holes in the plank and dab with the brush to fill/ cover. This will be smoothed out as you brush**
8. Practice on a spare plank first to appreciate rhythm of brushing and quantity per dip of brush to achieve preferred texture and finish.

Pad – This is the most flexible means of application with higher degree of consistency for most applications types.

- Pad (wide) should not be dripping.
- Ensure pad is consistent across its face area with coating.
- A pad generally allows a sharp edge finish and you may not need to use a brush in conjunction for edges. Where this is not possible, follow brush work with the pad immediately.
- The start point of a fresh pad should be the centre of the plank, towards the top and back to the bottom then to the top again. A single flow through may be allowed to firm your consistency of grain (this should not be necessary). This is generally to taste and should be part of a trial prior to starting.
- **Keep an eye on some of the miniature holes in the plank and press on the pad to fill/ cover them. This will be smoothed out by continued pad motion**
- Practice on a spare plank first to appreciate rhythm and quantity for pad application to suit the finish you prefer.



Two coats application

The first coat detailed provides a sealed surface and makes the second coat easier with more spread. The second coat should consume less quantity except where a preferred finish requires more. Apply to suit required finish in a consistent and directional manner.

Additional coatings result in darker and glossier finishes. Please try finishes on spare materials before you apply on the substrate to be treated.

Wear and tear and safety

Where wear and tear is expected on the applicable surface two other products may be applied.

- Ultra weather protect
- Or Clear anti slip

Ultra weather Protect will provide a clear glossier smooth finish that will act as a sacrificial hard wearing surface on the colour applied. The advantages will include:

- Harder surface against wear and tear
- Scratching and colour damage is minimized
- Repair and maintenance becomes much easier and scratched are easily corrected with a clear product in lieu of coloured coating.
- All repairs of accidental damages are then locally repaired.
- The product has a long shelf life (in excess of 2 years)
- This may be applied using Pad or spray methods

Clear Anti Slip applied on the surface will protect the surface as weather protect above with the following exceptions:

- It is a rougher surface with a more matt finish
- Generally best used for WHS functions as in the case of stairs or inclined surfaces for wet or dry protection.

Apply one or 2 coats of clear anti slip on the surfaces that require treatment such as stairs, inclined surfaces, etc.

Clear anti slip is best applied with a roller to provide controlled spread. If sprayed all adjoining areas should be protected prior to spraying. The thickness per coat is about 80 micros. apply 2 coats for medium to heavy trafficable surfaces