



PROCEDURE FOR DURAMAX MAXIRENDER AND PRESTIGE SANDSTONE FINISHES OVER PRONTO PANEL™

Preparation

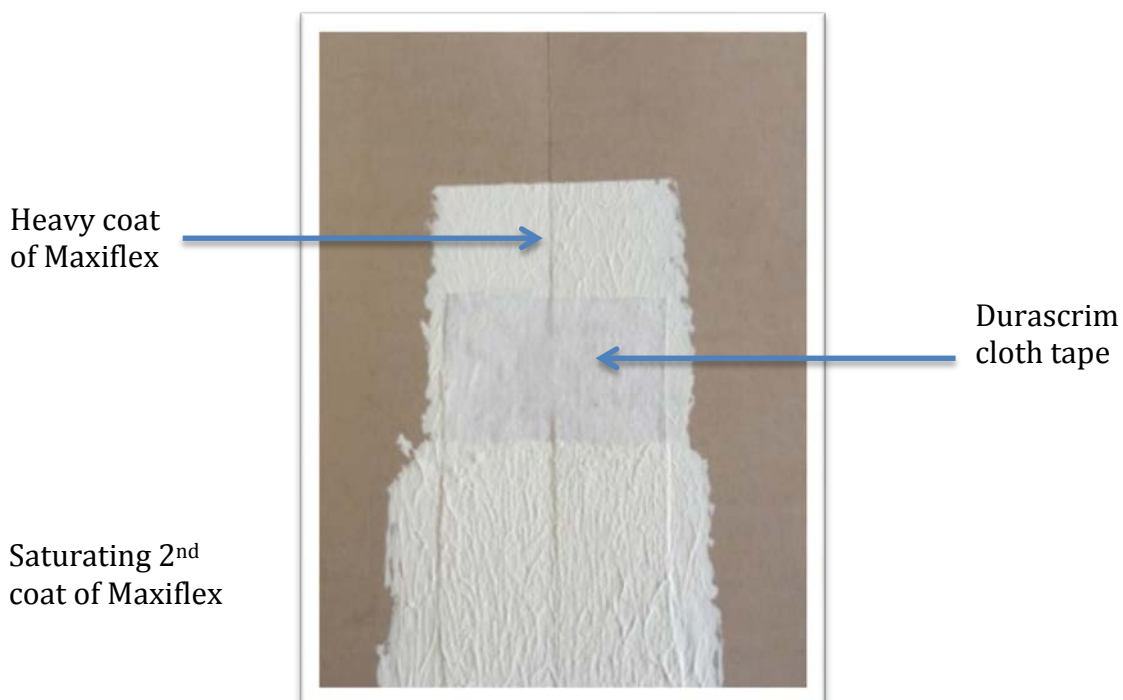
PRONTO PANEL must be installed and fixed strictly in accordance with the manufacture's specifications.

The applier of the coating must use their skill, experience and expertise to carry out any additional works as may be required during preparation or throughout application procedures.

Prior to commencing any work, ensure the surface is sound, dry, clean and free of dust and dirt that may cause delamination.

Setting of Pronto Panel joints prior to applying Maxirender or Prestige Systems

- Apply a heavy coat of Duramax Maxiflex Membrane Paint over all butt joints by small foam roller or paintbrush.
- Into wet Maxiflex, embed Durascrim cloth tape. The Durascrim reinforcing must be well worked into the wet membrane to eliminate trapped air and remove any wrinkles.
- Immediately apply a saturating coat of Maxiflex over cloth tape ensuring the Durascrim is entirely embedded and covered. Allow to dry.





Priming Of Pronto Panel Prior to Applying Maxirender or Prestige Sandstone

Pronto Panel must be sealed with a diluted mix of one part Duramax Maxibond to one part clean water. With a roller and paintbrush, apply a thick coat of diluted Maxibond to the surface of the Pronto Panel intended to be coated and allow it to tack off.

Mixing Render

It is important that these instructions are closely followed.

- Add 3.5 to 4L of clean water (to suit desired consistency) to an empty and clean plastic bucket.
 - Important: Always use same amount of water to achieve consistency of application and finish.
- A bonding agent is required when applying the first coat of Maxirender over Pronto Panel.
- Add and mix 250ml (250 grams) of Duramax Maxibond into the abovementioned water.
- Add 20 kg of Maxicoarse Render to the water (Note: Always add powder to water).
- With a mechanical mixer, thoroughly mix until the product is at the desired homogenous and lump-free consistency. Let the mixture stand for 5 minutes and then remix prior to application.

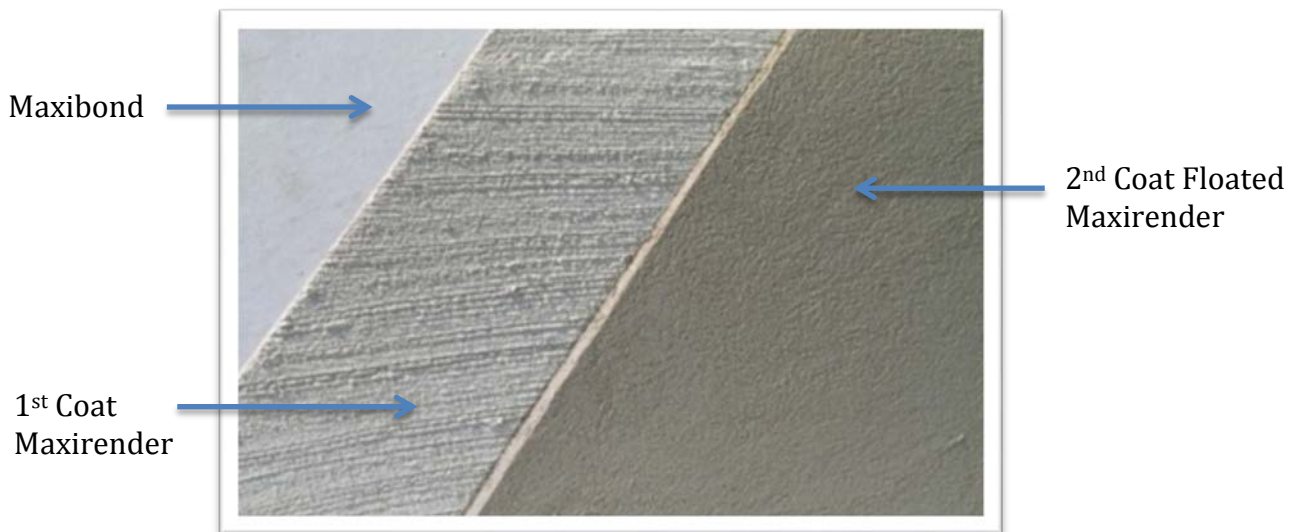
Render Procedure

- Apply Maxirender to substrate with hawk and steel trowel in the usual way
- Maxirender should be applied to the substrate in an even thickness with a consistency of 2 to 4 mm.
- While Maxirender is still wet, and over every Pronto Panel joint, embed 200mm width Maxirender Mesh by laying mesh against wet render, and with a steel trowel, run over top of mesh pushing it into render. Straight away, apply a thin coat of Maxirender over the mesh to ensure the mesh has been imbedded in to the wet render properly. Allow to dry.
- Apply a 2nd coat of Maxirender in the usual rendering manner at an approximate thickness of 3 to 5 mm.
- Allow the render to set. Screed the render to ensure the wall is brought to a true and even surface. Fill in any imperfections, re-screed and float wall to give a smoother finish.

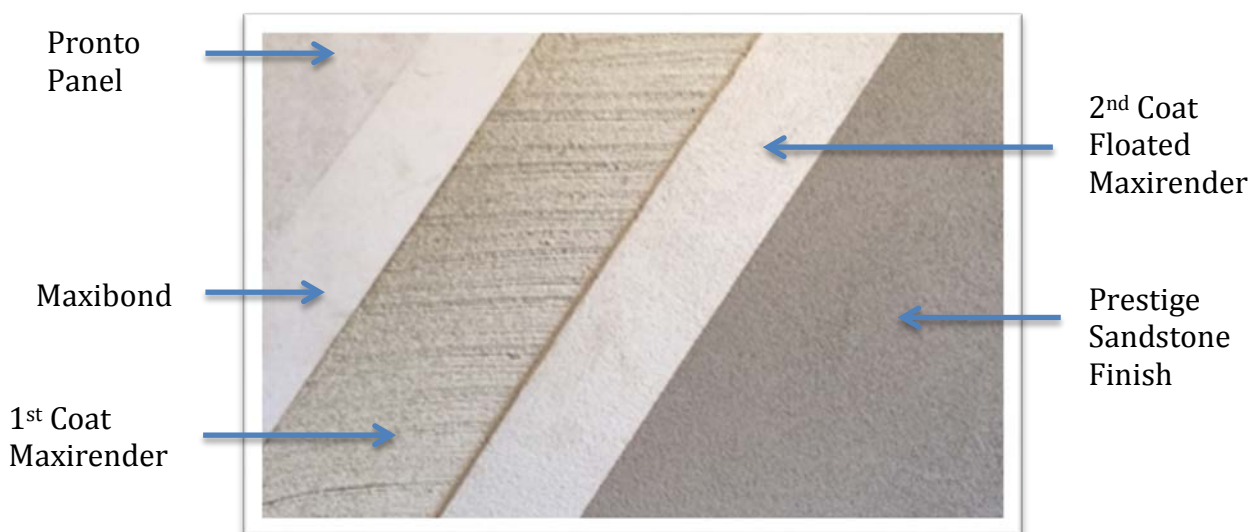
Options of Finishes

- After the wall has been floated and at the right stage of drying, a sponge float can be used to achieve a smoother and more uniform finish.
- After the wall has dried, overcoat the floated Maxirender with Duramax Prestige Sandstone. This is available in three grades of aggregate: Fine, Medium and Coarse.

Guide to Render Procedure



Guide to Render and Texture Procedure





DESCRIPTION AND BENEFITS OF DURAMAX

Prestige Sandstone

Duramax Prestige is a premium pigmented (or neutral), high performance, flexible high build acrylic incorporating special graded aggregates, fillers and sand. Prestige is a trowel applied decorative coating providing a stylish coloured 'sandstone' appearance. Prestige is generally tinted and does not require to be top coated, but sub-straight surface must have the primer tinted prior to the application.

Procedure

- Prime dry surface of Maxirender with Tinted Maxiprime (in desired colour) by roller and paint brush and leave to dry.
- Apply an even coat of Tinted Prestige Sandstone (in desired colour) in the usual rendering manner by hawk and trowel and finish off with a plastic trowel creating a uniform appearance.
- You can apply weatherproof paint over Prestige for greater weather protection.

Duramax Supreme

Duramax Supreme is a high performance, high solids, high build acrylic based decorative paint coating in a satin finish. It provides a weather durable, seamless, water-resistant, flexible roll-on coating, which can be tinted to create almost unlimited colours. Depending upon application technique a range of finishes can be achieved from smooth (flat) to stipple if desired.

If this application is required. Contact Duram Industries for further technical information.

Conditions of Use and Disclaimer

The technical information contained in this application guide is given in good faith based upon our current knowledge and does not imply warranty, express or implied. The approved applicator must use his skill, experience and expertise to carry out additional works as may be required for the project. The information is provided on the basis that the product is used for its intended purpose and is used in a proper workmanlike manner in accordance with the instructions of the Product Data Sheet in suitable and safe working conditions. Under no circumstances will the Company be liable for loss, consequential or otherwise, arising from the use of the product.